



## SUSTAINABILITY REPORT 2019



### CONSERVING NATURAL RESOURCES

# Waste to Cement.

MPC and CIRCON Environmental continue to partner together to convert oil tank waste into cement, thereby reducing ash waste to landfills by 4,204 tons in 2019 and a total of 36,919 tons since 2014. The oil tank cleaning process produces a residual waste that can be used to fire kilns for the manufacturing of cement, a process that does not produce ash like traditional oil waste incineration. In addition, our oil waste that was burned in the kiln avoided an estimated 81,000 tonnes of carbon dioxide equivalent (CO<sub>2</sub>e) emissions since 2014 compared to traditional cement kiln fuels.

since **2014**

we have avoided

**36,900**  
tons of ash to landfills

and

**81,000**  
tonnes carbon dioxide equivalent (CO<sub>2</sub>e)